

Date: Tuesday, 19/08/2008 4:06:59 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	GUSSET
<b>Job Number</b> :	41504		
<b>Estimate Number</b> :	13401		
<b>P.O. Number</b> :		<b>Part Number</b> :	PB6743001319
<b>This Issue</b> :	19/08/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	B6743001 PAGE43
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	40067	<b>Drawing Revision</b> :	B1
	<b>Type</b> :	<b>Material</b> :	
	SMALL /MED FAB	<b>Due Date</b> :	18/09/2008
<b>Written By</b> :		<b>Qty:</b>	20
<b>Checked &amp; Approved By</b> :	JUL 08.8.20	<b>Um:</b>	Each
<b>Comment</b> :	Est Rev:A 08-06-23 new issue DD verified by:ec		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M6061T6S090	6061-T6 .090 Sheet
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**Comment:** Qty.: 0.2625 sf(s)/Unit Total: 5.2500 sf(s)

6061-T6 .090 Sheet

batch: 108575 HB 8-9-9

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1

Prog Rev: B1

2-Deburr if necessary

HB 8-9-9

HB 8-9-9



3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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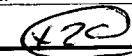
**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

HB 8-9-9

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

5 08/09/09



5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 33

8/9/9



SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:59 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 41504

Part Number: PB6743001319

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/10 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08.09.09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

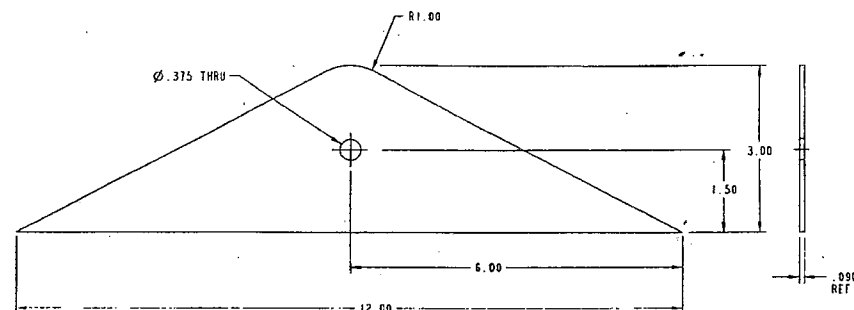
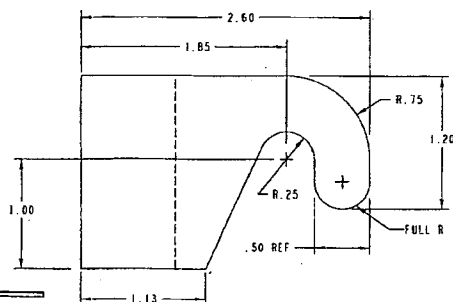
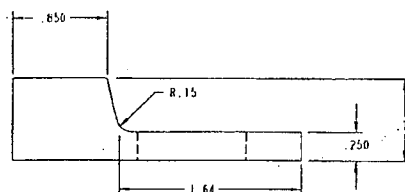
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

RELEASED  
2001-01-20

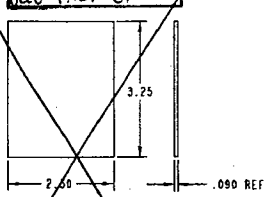


② -319 GUSSET  
SCALE 1.000  
MAT: .090 THK 6061-T6 AL.  
00-A-200/8

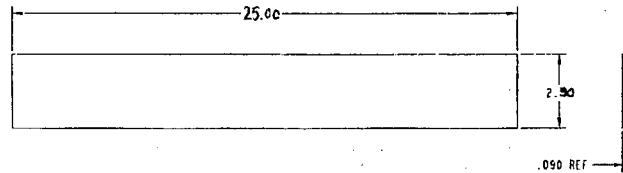
③ -315 HOOK  
SCALE 2.000  
MAT: 6061-T6 AL.  
00-A-200/8  
X.H.

-313 BENDING  
DETAIL

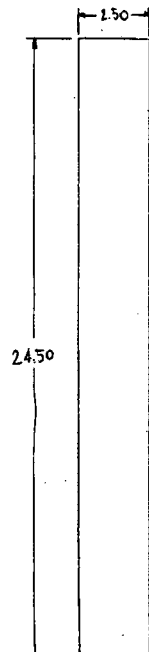
SUPERCEDED BY  
NEW PART OF -317



② -317 PLATE  
SCALE 0.750  
MAT: .090 THK 6061-T6 AL.  
00-A-200/8



① -321 PLATE  
SCALE 0.500  
MAT: .090 THK 6061-T6 AL.  
00-A-200/8



① -313 FLAT PATTERN  
SCALE 0.500  
MAT: .090 THK 6061-T6 AL.  
00-A-200/8

PREMIER AVIATION, INC.  
9800 Aviation Parkway, Grand Prairie, Texas 75050  
DATE CODE IDENT NO. ENG. DES.  
D OSUV8 B67-43001  
SCALE: 1/4" = 1" SHEET 43 OF 45

ORIGINAL

NO. 41504  
WORK ORDER  
WITHOUT NOTICE  
SUBJECT TO AMENDMENT  
UNCONTROLLED COPY  
ENGINEERING  
RETURN TO  
SHOP COPY

